INSTALLATION INSTRUCTIONS

1) DESCRIPTION: Rear Spoiler Kit

2) APPLICATION: Versa / Tiida Hatchback

3) KIT NUMBER: 999J1 4TXXX (XXX designates color)

4) KIT CONTENTS:

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<th>Item</th>
<th>Qty</th>
<th>Description</th>
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<tr>
<td>A</td>
<td>1</td>
<td>Spoiler Assembly</td>
<td>96030 EM30A</td>
</tr>
<tr>
<td>B</td>
<td>2</td>
<td>M6 nuts</td>
<td>89-11206-2H</td>
</tr>
<tr>
<td>C</td>
<td>1</td>
<td>Drill Template</td>
<td>999J1 4TTEM</td>
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5) TOOLS REQUIRED:

- Drop cloth
- Plastic trim removal tool
- Masking Tape
- Center punch or awl and mallet
- Variable Speed Drill
- Deburring Tool
- Rust Preventative (P/N 999MP 9G001P)
- 50/50 Alcohol-water solution
- Shop rags
- Torque Wrench with extension
- 10mm Deep Socket
- Vacuum Cleaner
- Shop rags
- Torque Wrench with extension
- 10mm Deep Socket
- Vacuum Cleaner

6) INSTALLATION NOTES:

- Dealer installation recommended.
- The trunk temperature should be at least 60° F (15°C) for proper adhesion of the tape.

7) INSTALLATION PROCEDURE

1) Inner Liner Removal
   a) Open rear hatch.
   b) Place drop cloth inside trunk; unfold to cover the area under the upper hatch.
   c) Using a plastic trim removal tool, gently pry the center panel away from the rear hatch.

2) Position Drill Template and Drill Holes
   a) Position drill template on the edge of the rear hatch of the vehicle, as indicated on the drill template.
   b) Center the template left and right on the top of the rear hatch.
   c) Secure template around the perimeter with several pieces of masking tape.

   NOTE:
   Due to certain temperature conditions the template may be wider or narrower than the rear hatch. It may be necessary to center the template on the hatch.
d) Locate the punch marks in the center of the printed hole locations. Center punch the four (4) hole locations.

e) Remove the template.

f) Drill 1/8” pilot holes at four (4) punch mark locations.

g) Drill the holes to the final sizes, 5/16” (8mm) and 11/32” (9mm) as indicated on the drill template.

h) De-burr all holes and remove metal chips from the top and bottom of the hatch.

i) Apply rust preventative (P/N 999MP 9G001P) to the drilled holes.

⚠️ CAUTION

- Failure to apply rust preventative will result in red rust.

3) Prepare the hatch and align spoiler
a) The hatch surface temperature should be at least 60° F for proper start-up adhesion of the tape. Use a hot air blower if the temperature is below 60°.

b) Remove the stud covers and the black clips on each side of the spoiler. Do not remove tape backing.

c) Carefully put the spoiler in place by aligning the studs through the holes. Confirm the spoiler is centered and the gap is even on all sides.

d) Once the spoiler is well centered, put pieces of masking tape on either side of the spoiler to use as alignment guides.

e) Remove the spoiler from the vehicle and replace the black clips, snapping them securely into position on the spoiler. Remove the tape liners from the tape on the bottom side of the spoiler.

f) Wipe the surface of the hatch where the spoiler will contact with a 50/50 alcohol/water solution for proper adhesion.
4) Attach Rear Spoiler to Trunk Lid
   a) Carefully put the spoiler in place by aligning the studs through the holes and using the masking tape alignment guides. Confirm the spoiler is centered and the snap in the clips on both sides.
   b) Apply pressure on the spoiler to adhere the spoiler to the hatch. Pressure must be applied along the entire front edge of the spoiler.
   c) Open the trunk lid and install the two (2) nuts onto the studs. Tighten the nuts to 3.8 N·m (34 inch-lbs). Be careful not to over-torque the nuts.
   d) Replace the center panel on the rear hatch inner panel.

5) Completion
   a) Remove drop cloth from trunk, being careful not to drop any metal shavings.
   b) Use vacuum cleaner to remove remaining loose shavings in trunk.

8) CONFIRMATION CHECK
   □ Did you put pressure around perimeter of spoiler for good tape adhesion?
   □ Is the gap around the spoiler uniform and less than 1 mm?