

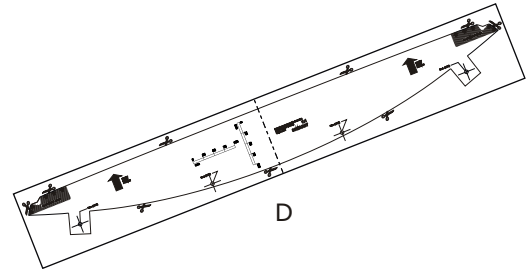
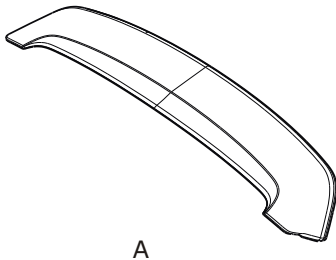


GENUINE PARTS

INSTALLATION INSTRUCTIONS

1. **DESCRIPTION:** Rear Spoiler Kit
2. **APPLICATION:** Rogue
3. **PART NUMBER:** 999J1 Gxxxx04 (xxxx Designates model year and color)
4. **KIT CONTENTS:**

Item	QTY	Description	Part Number
A	1	Spoiler Assembly - Rear	- - -
B	2	Hex Flange Bolt M6 x 10mm	- - -
C	2	M6 Hex Flange Nut M6	- - -
D	1	Template	999J1 GUTEM



5. **TOOLS REQUIRED:**
 - Drop Cloth
 - Plastic Trim Removal Tool
 - Masking Tape
 - Scissors
 - Step Stool
 - Spring Loaded Center Punch
 - Variable Speed Drill
 - 1/8" (3mm) Drill Bit
 - 5/16" (8mm) Drill Bit
 - Deburring Tool
 - Magnetic Extension/Tool
 - Air Compressor and Blowgun
 - Clean, Lint-Free Wiping Cloth
 - Rust Preventative (P/N 999MP 9G001P)
 - 50/50 Alcohol-Water Solution
 - 1/4" Drive Ratchet, Extension,
 - 1/4" Drive 8mm, 10mm Socket
 - 1/4" Drive Torque Wrench
 - Vacuum

6. **PRE-INSTALLATION CAUTIONS/NOTES:**

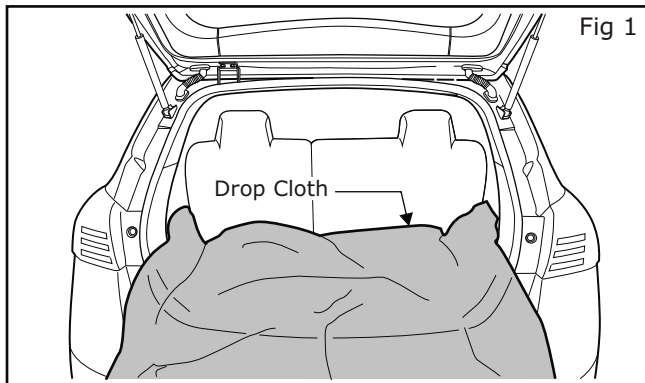
- Dealer installation recommended.
- Use a step stool when performing procedures that require access to the top of the rear hatch.

CAUTION

- Install the rear spoiler when the ambient temperature is above 60°F (15°C).
- Do not wash or expose the vehicle to a wet environment for 24 hours after installing the rear spoiler.

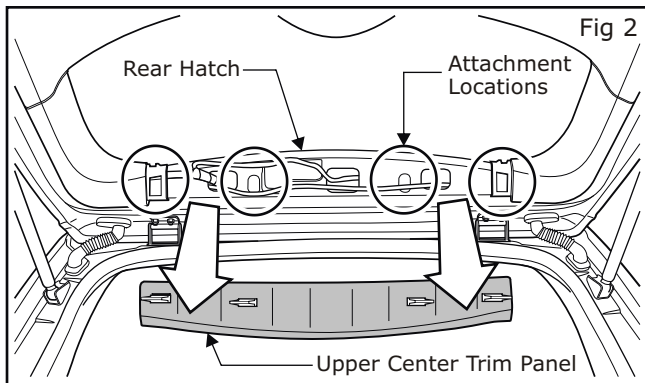
INSTALLATION INSTRUCTIONS - Rear Spoiler Kit

7. INSTALLATION PROCEDURE



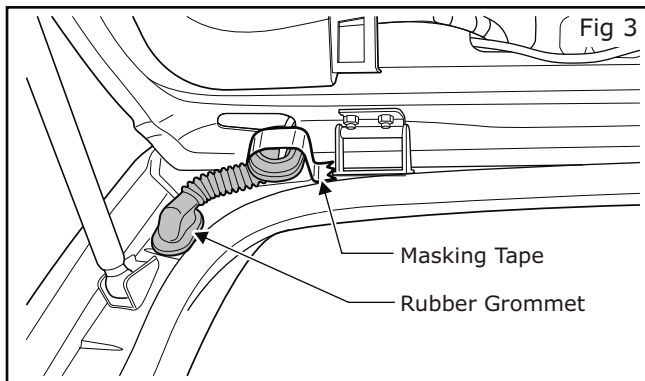
1) Vehicle protection

- a) Place drop cloth inside rear cargo area and unfold to cover the area under the rear hatch upper. (Fig. 1)



2) Upper trim panel removal

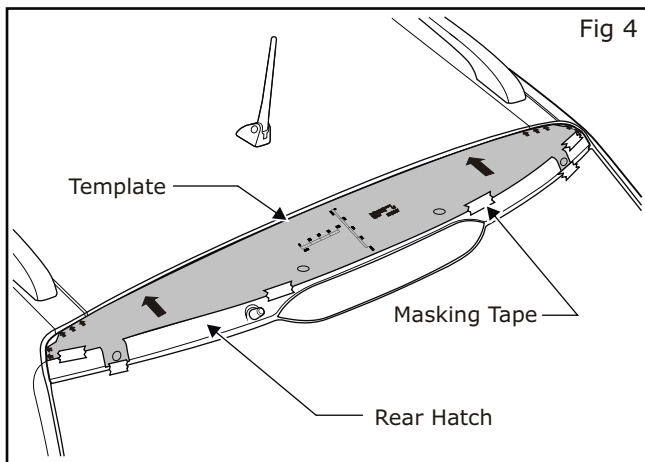
- a) Using a plastic trim removal tool, gently pry the upper center trim panel away from the rear hatch. (Fig. 2)



- b) Remove the left and right side rubber grommet and tape the rubber grommets towards the inside of the vehicle. (Fig. 3)

NOTE:

This is to ensure that the wiring and washer fluid tube does not get damaged in the drilling procedure.



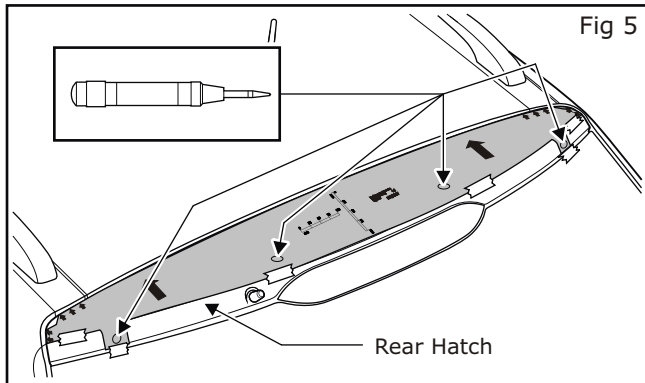
3) Position template and drill holes

- a) Cut out supplied template. (Fig. 4)
- b) With text visible, position template on the edge of the rear hatch of the vehicle, as indicated on the template.
- c) Center the template left and right on the top of the rear hatch.
- d) Secure the template around the perimeter with several pieces of masking tape.

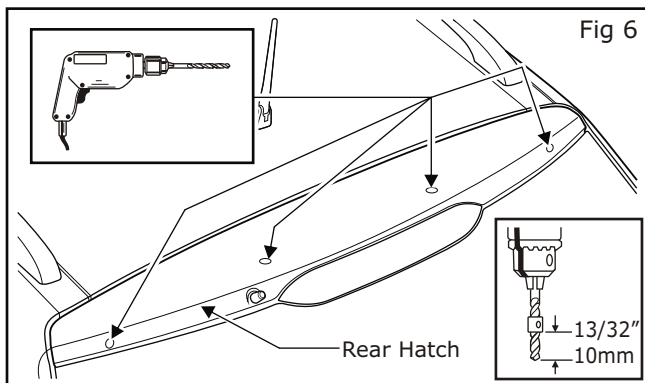
NOTE:

Due to certain temperature conditions the template may be wider or narrower than the rear hatch. It may be necessary to center the template on the hatch.

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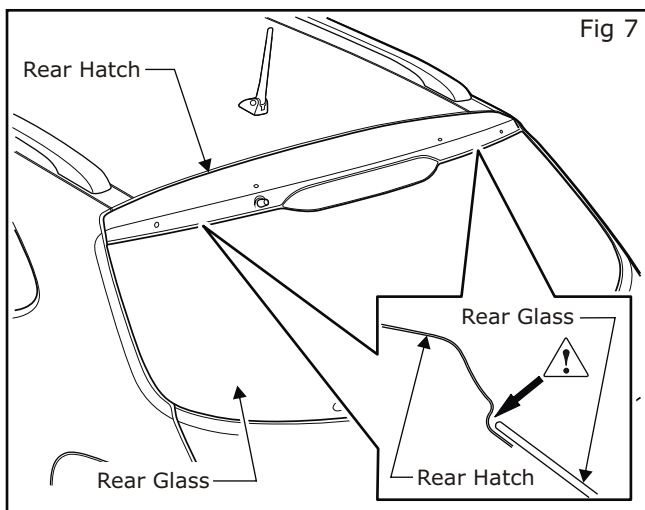
- e) Locate the punch marks in the center of the printed hole locations and center punch. (Fig. 5)
- f) Remove and discard template.
- g) If a drill stop is not available, wrap masking tape around the 1/8" (3mm) and 5/16" (8mm) drill bits, approximately 3/8" (10mm) from the tip.



- h) Drill 1/8" (3mm) pilot holes at the center punched locations. (Fig. 6)
- i) Drill 5/16" (8mm) pilot holes at the pilot hole locations. (Fig. 6)

NOTE:

Be careful not to damage wiring and washer fluid tube when drilling.
Confirm that there was no damage to the wiring and washer fluid tube.

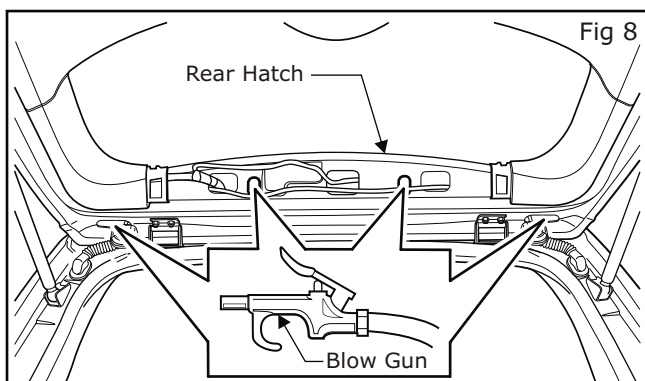


4) Rust prevention and vehicle preparation

- a) Deburr all drilled holes.
- b) Clean metal shavings with a magnet extension tool and then with compressed air on the exterior of the rear hatch. (Fig. 7)

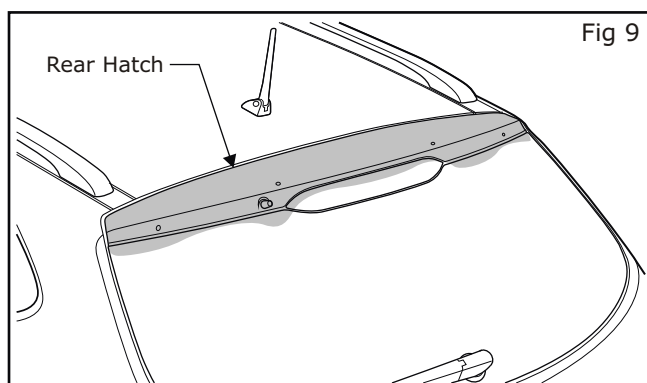
NOTE:

Pay special attention in the groove between the rear glass and rear hatch.
To prevent any scratches on the exterior painted surfaces, do not use any clothes/rags on the surface until all metal shavings have been removed.



- c) Clean metal shavings with a magnet extension tool and then with compressed air on the interior of the rear hatch. Use the openings in the rear hatch as access for this cleaning procedure. (Fig. 8)

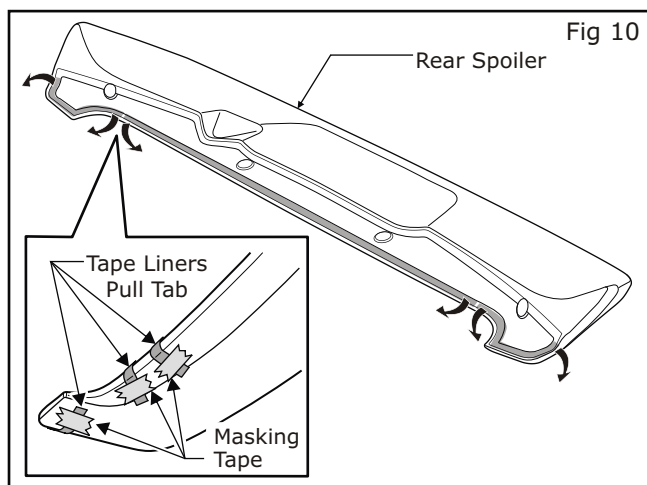
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- d) Using 50/50 alcohol/water solution, clean area of rear hatch where the rear spoiler will be installed. (Fig. 9)
- e) Apply Rust Preventative (P/N 999MP 9G001P) to all drilled holes.

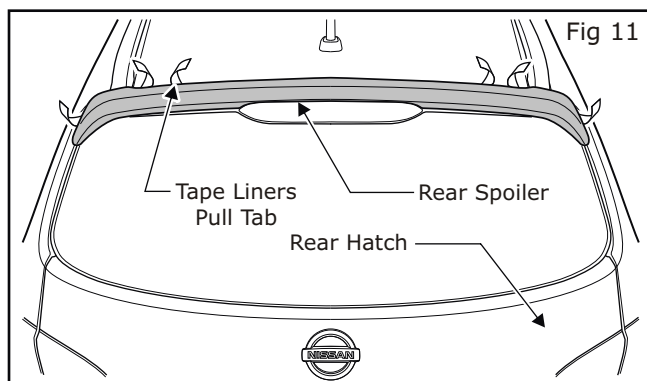
CAUTION

- Failure to apply rust preventative will result in red rust.



5) Rear spoiler preparation for installation

- a) Remove protective guard film from rear spoiler.
- b) Peel liner pull tabs back 2" (50mm). (Fig. 10)
- c) Fold the tape liner pull tabs onto the rear spoiler surface and apply masking tape to ensure that the pull tabs are accessible.

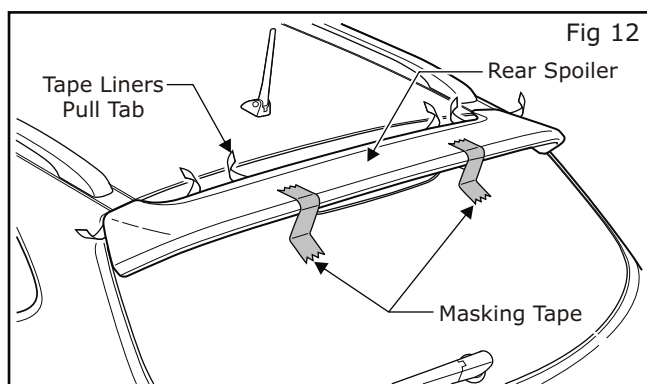


6) Drilled holes alignment check

- a) With the rear hatch closed, place the rear spoiler onto the rear hatch and visually center to the vehicle. (Fig. 11)

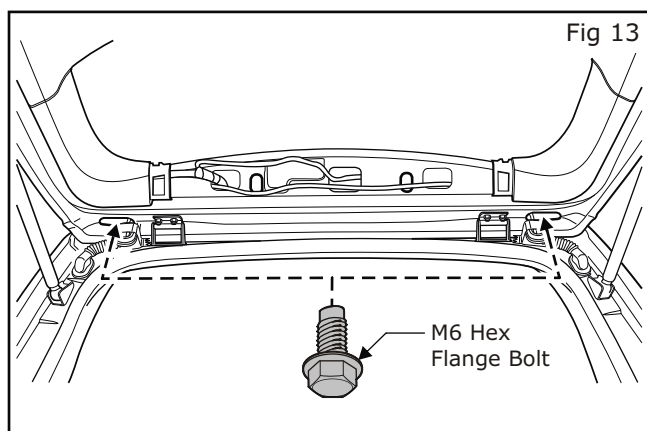
NOTE:

Be sure that all tape liner pull tabs are accessible.

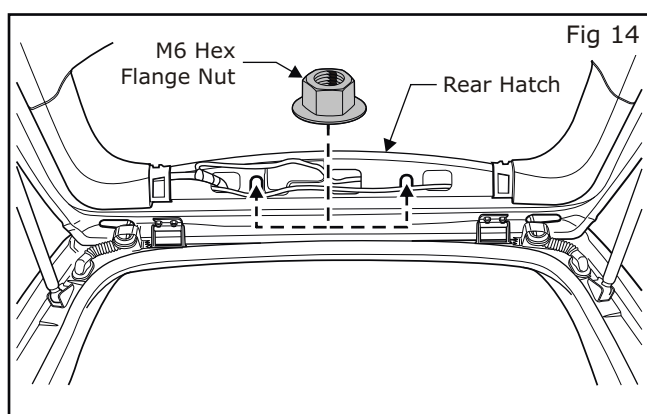


- b) Use masking tape to temporarily secure the rear spoiler to the rear hatch prior to opening the rear hatch. (Fig. 12)

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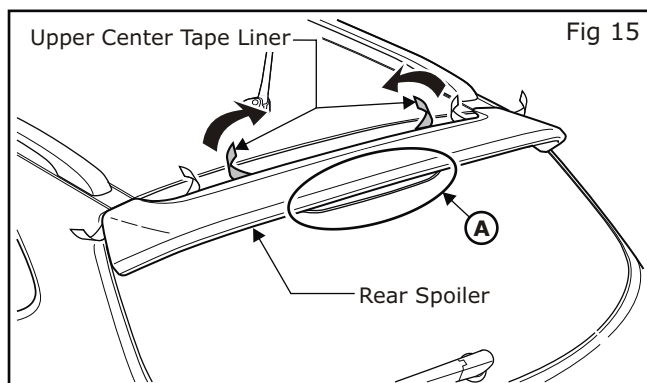
- c) Confirm that the drilled holes in the rear hatch and the mounting holes in the rear spoiler are aligned by loosely installing the M6 hex flange bolts into the rear spoiler using a 1/4" drive 8mm socket, extension, universal-joint, and ratchet. (Fig. 13)
- d) If not, carefully remove the rear spoiler and slightly increase the size of the unaligned hole(s) on the rear hatch.



- e) Confirm that the drilled holes in the rear hatch and the mounting holes in the rear spoiler are aligned by loosely installing the M6 hex flange nuts onto the studs using a 1/4" drive 10mm socket, extension, and ratchet. (Fig. 14)
- f) If not, carefully remove the rear spoiler and slightly increase the size of the unaligned hole(s) on the rear hatch.

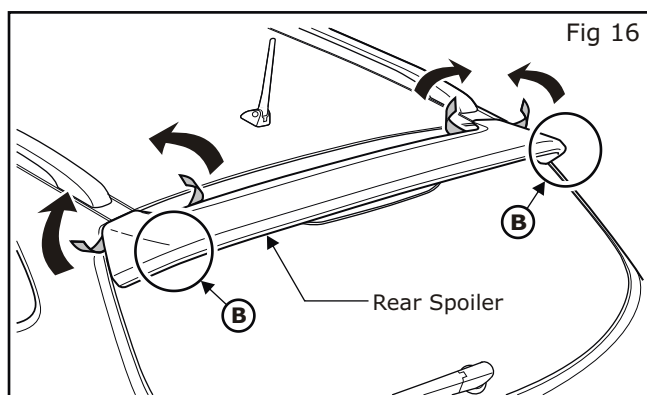
NOTE:

Repeat the "Rust prevention and Vehicle Preparation" step if any drilled holes require any adjustment.



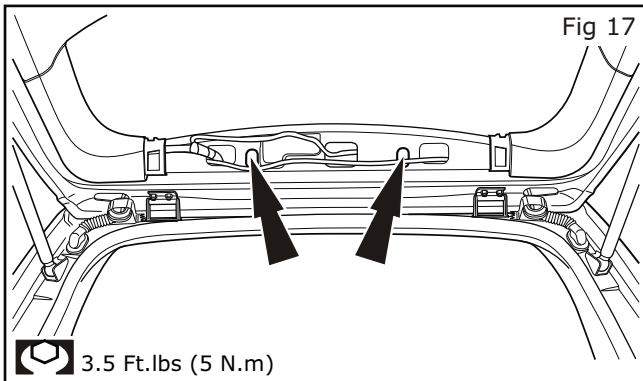
7) Rear spoiler installation

- a) Remove the masking tape used to secure the rear spoiler prior to fastening.
- b) Remove upper center tape liner by using the pull tabs while applying slight downward pressure onto the rear spoiler at location (A) to aid tape liner removal. (Fig. 15)

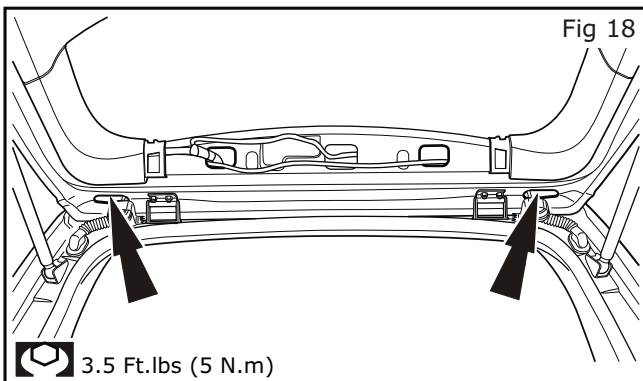


- c) Remove remaining upper tape liner by using the pull tabs while applying slight downward pressure onto the rear spoiler at locations (B) to aid tape liner removal. (Fig. 16)

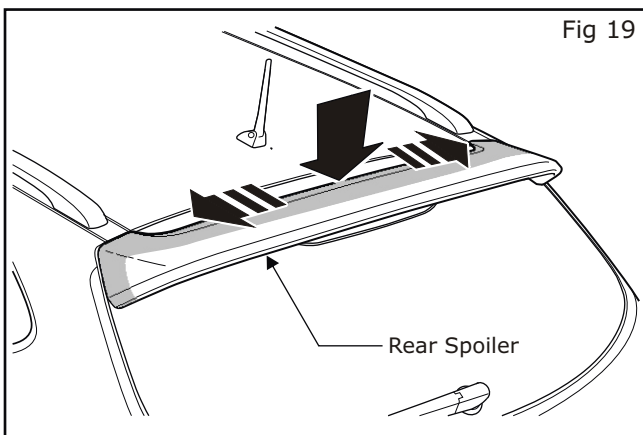
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- d) Using a 1/4" drive 10mm socket, extension, and ratchet, tighten M6 hex flange nuts. (Fig. 17)
- e) Use a 1/4" drive torque wrench to torque the M6 hex flange nuts.



- f) Using a 1/4" drive 8mm socket, universal-joint, extension, and ratchet, tighten M6 hex flange bolts. (Fig. 18)
- g) Use a 1/4" drive torque wrench to torque the M6 hex flange bolts.



8) Completion

- a) While standing on a step stool, apply downward pressure onto the rear spoiler starting from the center and working outboard along the entire upper front edge (Fig. 19)
- b) Remove masking tape from the grommets and re-install grommets onto the rear hatch.
- c) Re-install the upper center trim panel onto the rear hatch.
- d) Remove drop cloth from rear cargo area, being careful not to drop any metal shavings.
- e) Use a vacuum cleaner to remove any remaining loose metal shavings from the rear cargo area.